

## TEST REPORT

Date : 3 December 2007

Test specification / code : EN 15614-1  
Purchaser : Tracon International B.V.  
Order no : dated 7 november 2007  
Subject : Backing to Mantle  
Basemetal : ASTM A240 TP316L  
Weldingprocess : GTAW (141)  
Wire and thickness : none  
Flux : Argon  
Testposition : PA Single side (ss)  
Shape of weld : FW ; 1 x 1 layer  
Current mode : DC pulsed, 17,5 V, 148 A.

## NON DESTRUCTIVE TESTING

Visual examination : acceptable  
Penetrant examination : acceptable Reportno.SL6624/PT  
Macroscopic examination : acceptable  
Number of sections (2)

## FINAL RESULT : APPROVED

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Schielab-Sittard, 3 december 2007,

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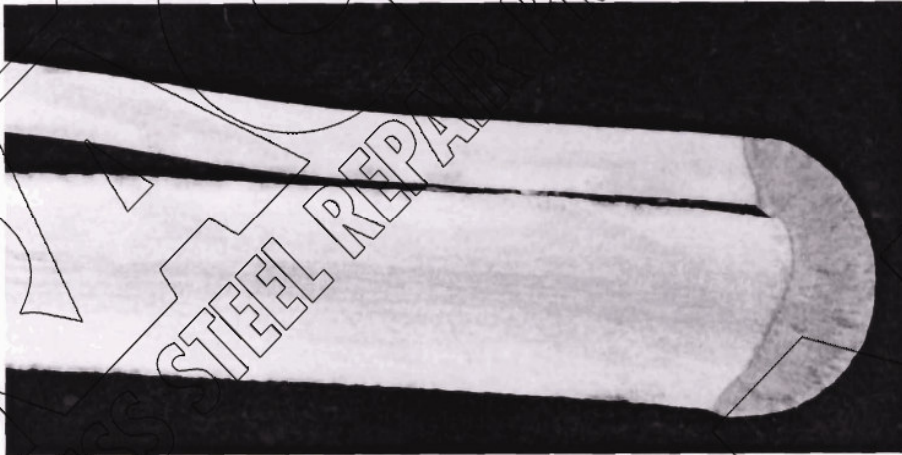


Photo 1 : The cross section of the Backing to Mantle

Etchant : Adler